

Date: Monday, 6/12/2006 3:36:42 PM  
 User: Kim Johnston

## Process Sheet

|                       |  |                  |                     |
|-----------------------|--|------------------|---------------------|
| Customer              | : CU-DAR001 Dart Helicopters Services  | Drawing Name     | : 3/4" VELCRO STRIP |
| Job Number            | : 27504                                |                  |                     |
| Estimate Number       | : 11251                                |                  |                     |
| P.O. Number           | : N/A                                  | Part Number      | : D28541100         |
| This Issue            | : 6/12/2006 S.O. No. : N/A             | Drawing Number   | : D2854 REV A       |
| Prsht Rev.            | : NC                                   | Project Number   | : N/A               |
| First Issue           | : N/A Type : PURCHASED PARTS           | Drawing Revision | : A                 |
| Previous Run          | : 26352                                | Material         | : NA                |
| Written By            | : <i>See comment below</i>             | Due Date         | : 6/30/2006         |
| Checked & Approved By | : <i>06.06.13</i>                      | Qty:             | 160 Um: Each        |
| Comment               | : Est Rev: A 04.07.01 New Issue KJ/JLM |                  |                     |

## Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |       |             |
|-----|-------|-------------|
| 1.0 | D2854 | 3/4" Velcro |
|-----|-------|-------------|



Comment: Qty.: 0.8750 f(s)/Unit Total : 139.9944 f(s)  
 3/4" Velcro  
 Batch: *B27528*

*ml 06/06/21*

|     |             |                       |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1  
 Cut length as per Dwg D2854

*ml 06/06/23*

|     |     |                   |
|-----|-----|-------------------|
| 3.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

*06.06.26 160*

|     |             |                       |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: *ST 390*

*06/8/27 160*

|     |    |                  |
|-----|----|------------------|
| 5.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL  
 Inspection Level 21

*06/06/28*

Job Completion

*U 06.06.27**ee*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: DP Date: 06/06/27

NOTE: Date & initial all entries

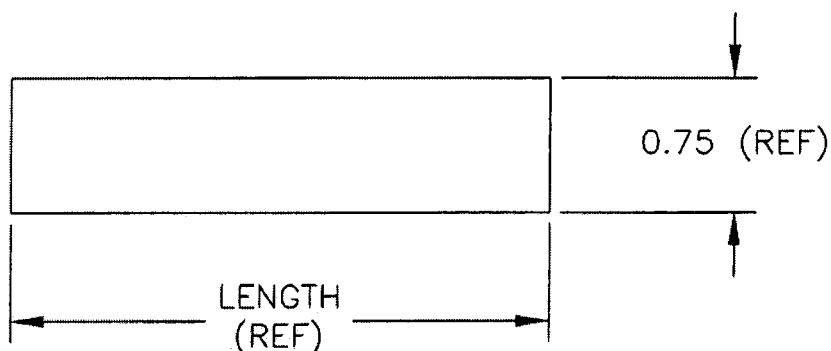
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



|                      |                       |   |                        |
|----------------------|-----------------------|---|------------------------|
| DESIGN<br><i>CP</i>  | DRAWN BY<br><i>CP</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>KE</i> | APPROVED<br><i>JA</i> | DRAWING NO.<br>D2854                              | REV. A<br>SHEET 1 OF 1 |
| DATE<br>98.11.17     |                       | TITLE<br>3/4" VELCRO STRIP                        | SCALE<br>1:1           |
| A                    | 98.11.17              | NEW ISSUE   |                        |

RELEASED  
98.11.20 KE

## SPECIFICATION CONTROL DRAWING



MATERIAL: 3/4" WIDE BLACK VELCRO TAPE  
WITH ADHESIVE BACK

D2854-1-XXX LOOPED VELCRO STRIP ('SOFT')

D2854-3-XXX HOOKED VELCRO STRIP

LENGTH

EG: 2.5" LONG LOOPED VELCRO: D2854-1-025

30" LONG HOOKED VELCRO: D2854-3-300

~~UNDER REVIEW~~

04.06.01 *JA*

*OK* 04.10.29

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *27504*